

1272323 Embroidery Recommendations

* Sample Size: XS

Collar could cover a portion of logo on shoulder location if worn wide open

Light Stitch Density recommended



Note: Branded logo on Left Sleeve & Back Neck (1 1/4"W x 7/8"H Silicone)



Hem logos can be hidden if shirt is tucked in

Recommended Embroidery Locations & Maximum Sizes

Diagram Code	Garment Position	Max. Emb. Size	Hoop Shape
CBH	Center Back Hem	10"	Sq/Circ.
LBH	Left Back Hem	4"W	Circ.
LBS	Left Back Shoulder	3"W x 1"	Circ.
LC	Left Chest	4.5"	Circ.
LCAS	Left Chest Above Stripe	4.5"W x 2"H	Circ.
LFC	Left Front Collar	3"W x 1/2"	Circ.
LFH	Left Front Hem	4"W	Circ.
LFS	Left Front Shoulder	3"W x 1"	Circ.
LSAL	Left Sleeve Above logo	3"W	Circ.
NN	Nape of Neck	4"W x 2 1/2"H	Circ.
RBH	Right Back Hem	4"W	Circ.
RBS	Right Back Shoulder	3"W x 1"	Circ.
RC	Right Chest	4.5"	Circ.
RCAS	Right Chest Above stripe	4.5"	Circ.
RFC	Right Front Collar	3"W x 1/2"	Circ.
RFH	Right Front Hem	4"W	Circ.
RFS	Right Front Shoulder	3"Wx1.5"	Circ.
RSAL	Right Sleeve Above Logo	3"	Circ.



Fabric Details:

95% Polyester, 5% Elastane; wicking & antimicrobial functions
220 gsm / 6.50 oz/yd2

Garment Range: XS - 5X
Garment Colours:

Squadron -438 Steel - 008



No Private label is possible
Inner heat seal main label
Branded buttons



Only co-branding is possible

1272323 Heat Seal Recommendations

* Sample Size: XS

Light Stitch Density recommended

Collar could cover a portion of logo on shoulder location if worn wide open



Note: Branded logo on Left Sleeve & Back Neck (1 1/4"W x 7/8"H Silicone)



Transfer Background cannot match stripes
Recommend CAD CUT

Recommended Transfer Medias - pink indicates HS only locations

DIGITAL MEDIA				CAD-CUT MEDIA		ALSO EMBROIDERY FRIENDLY
Sublistop Subblock	Supertek Opaque	Clear	Express Print	Econoprint (Black)	3M Reflective	
✓	✓		✓	✓	✓	✓

(Note: Media is determined by level of detail in logo)

Emb. & HS Locations



Hem logos can be hidden if shirt is tucked in

Full Description of Placement Codes located on Garment (Alphabetical order)

Diagram Code	Garment Position	Diagram Code	Garment Position
CBH	Center Back Hem	NN	Nape of Neck
LBAS	Left Back Above Stripe	RBAS	Right Back Above Stripe
LBH	Left Back Hem	RBH	Right Back Hem
LBS	Left Back Shoulder	RBS	Right Back Shoulder
LC	Left Chest	RC	Right Chest
LCAS	Left Chest Above Stripe	RCAS	Right Chest Above Stripe
LFC	Left Front Collar	RFC	Right Front Collar
LFH	Left Front Hem	RFH	Right Front Hem
LFS	Left Front Shoulder	RFS	Right Front Shoulder
LSAL	Left Sleeve Above Logo	RSAL	Right Sleeve above Logo

Fabric Details:

95% Polyester, 5% Elastane; wicking & antimicrobial functions

220 gsm / 6.50 oz/yd²

Garment Range: XS - 5X

Garment Colours:

Squadron - 438 Steel - 008



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Inner heat seal main label
Branded buttons



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